

Galvanic protection

INTRODUCTION

Galvanic or sacrificial protection of a steel substrate by an active metal coating relies on the existence of a galvanic cell and the resulting flow of galvanic current.

Different metals, when placed in the same electrolyte (water, condensation etc) adopt different electrode potential's. A galvanic cell is then formed and galvanic protection results when two dissimilar metals (i.e. with different potentials, see *Figure 2*) are in electrical contact.

In the presence of an electrolyte, electrons will flow between the two metals and this is known as a galvanic current. This leads to increased corrosion of the more active metal and decreased corrosion of the more noble metal when compared to the metals corrosion behaviour when the two metals are not in electrical contact.

The galvanic current (*Figure 1B*) produced by the corrosion reaction is a direct measure of the increase in dissolution of the more active metal and a reflection of the rate of corrosion.

Figure 1C illustrates the protection against corrosion that is encountered with galvanized steel where the corrosion rate of the zinc controls the overall composite common rate.

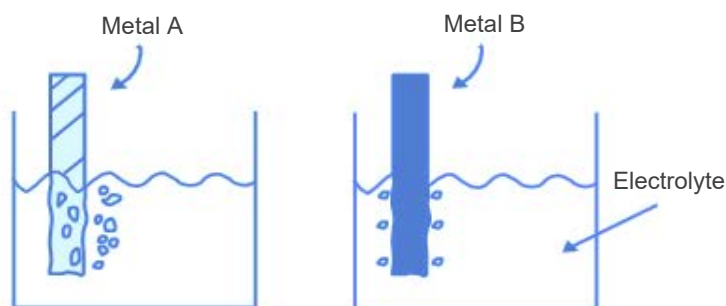


Figure 1A

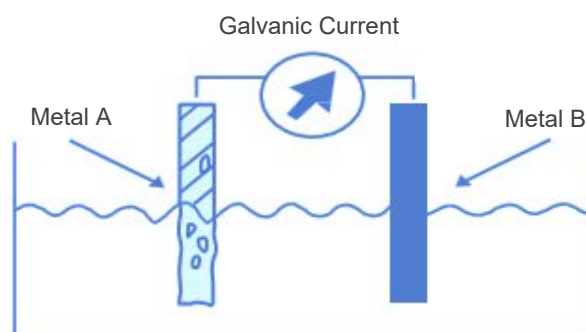


Figure 1B

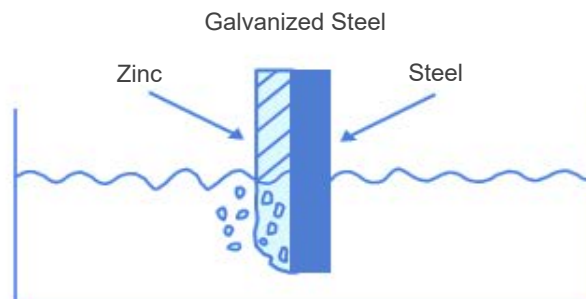


Figure 1C

Figure 2: Galvanic Series of Metals and Alloys in Sea Water

	NOBLE (CATHODIC)
	Gold Platinum Titanium Graphite Silver
PASSIVE	Stainless Type 316 Stainless Type 310 Stainless Type 304 Stainless Type 302 Stainless Type 430 Stainless Type 410
PASSIVE	80% Ni 15% Cr Inconel 60% Ni 15% Cr Nickel Monel
	Copper-Nickel Bronzes Copper
	Brasses
ACTIVE	80% Ni 20% Cr Inconel 60% Ni 15% Cr Nickel Tin Lead
ACTIVE	Stainless Type 316 Stainless Type 310 Stainless Type 304 Stainless Type 302 Stainless Type 430 Stainless Type 410 Cast Iron Carbon Steel Cadmium Aluminium Zinc Magnesium Alloys Magnesium
	ACTIVE (ANODIC)

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